PROCESS TECHNOLOGY

Ultrapure Chemical Heater

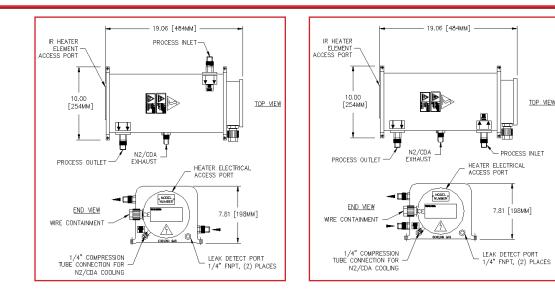


HOESHOT INSTANEOUS FLUID HEATER

Features and Benefits

- **Outstanding Cleanliness:** Ultraclean performance is achieved through the use of 100% high-purity quartz construction. No ionic or bacterial contamination.
- **Reliable:** Our patented cooling system significantly extends heater element life versus conventional designs. With cooling air directed only where it is needed (the lamp sockets), the heater uses minimal purge gas and heater efficiencies are maximized.
- Low Cost of Ownership (COO): Heating element can be field replaced without disturbing the plumbing connections or affecting the integrity of the chemistry, resulting in significantly lower costs over the life of the heater and the chemicals.
- **Excellent Responsiveness:** Halogen lamps provide instantaneous start-up and rapid response with excellent temperature stability under varying flow rates.
- **Low Pressure Drop:** Unique construction has minimal pressure drop for high-circulation applications.

- Easy Maintenance with Minimal Down Time: Plugin heater element is easily replaced in minutes. Fluid connections remain intact, eliminating the need for system re-qualification.
- "Safe Process" Design: The heating element is isolated from the process to virtually eliminate the potential for catastrophic process contamination.
- Secondary Containment: The PTFE housing acts as a maintenance-free secondary containment vessel to help protect the environment from chemical spills. Leak detection available as an option.
- **Compact Size:** Space-conscious design minimizes footprint requirements.
- **No Dead Zones:** Tangential flow pattern eliminates stagnant zones in the heater. The heater is self-draining and self-venting (upon proper installation).



• No O-Rings: Process contamination associated with o-rings is eliminated. Leak-free operation assured.

Dimensions

Many other configurations available, consult factory.

Specifications

- SIZES
- 750 watts to 12,000 watts.

VOLTAGES

 208 volt to 480 volt, single or three phase. Consult factory for specific wattage/voltage combinations available.

TEMPERATURE LIMIT

185°C, depending on operating conditions.

TEMPERATURE ACCURACY

• 1°C, depending on operating conditions

FLOW RATE

Up to 100 lpm (see chart).

PRESSURE RATING

50 PSIG working.

MTBF

In excess of 20,000 hours

MTTR

• 10 minutes (with adequate access).

HEATING ELEMENT

IR halogen lamps

WETTED SURFACES

• 100% GE type 214 quartz

INLET/OUTLET

• 3/4" MNPT flare quartz connections.

PURGE GAS

 Patented system using 3.5 SCFM (min) clean dry air (CDA) or nitrogen (N₂) 1/4" O.D. tube connector.

STANDARD SAFETY FEATURES (requires controller interface)

 Heater housing over-temperature shutoff and alarm ("J" type thermocouple and redundant bi-metallic snap switch). Purge gas verification and interlock.

HOUSING

• 100% PTFE with viton o-ring seals (non-wetted). Conforms to FM material standards.

DIMENSIONS

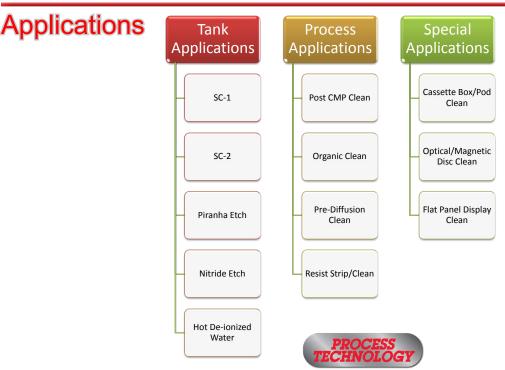
• 10" W (254mm) x 19" L (485mm) x 7.8" H (198mm).

CERTIFICATIONS

• ETL certified to UL 499 standards, CE compliant and conforms to Semi S2 and S3 standards.

OPTIONS

- Plumbing configuration: Several available, consult factory.
- Solution lead detection: Capacitive-style leak detector.
- Solution temperature sensor subassembly:
- Fluoropolymer sheathed "J" type thermocouple in a flared "T" fitting
- Temperature regulating system with: Distributive zerocrossing SSR powered by open looped PID control (consult factory for details). Available: RS 232, RS 485, 4-20mA, or 0-10V interface. Liquid over-temperature shutoff and alarm.



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